

JOB CARD

Q22A-08-01/18

WARRANTY					NO		Previous Job No.:		-		
Customer:				Job Number:				O/M:			
Plant:		-		Date In:				PR Nr.		RPM	
Person:				Mounting:				Motor Nr		AMP:	
Tel:								S/Volt		Frame:	
								R/volt:		Casing Type:	
Vibrator		Endshield DE		Endshield NDE		Coil					
Open Stator		Motor		Sub Pump		DC Motor		Make:		QC FINAL INSPECTION DONE BY	
Rotor Only		Winch		Gearbox		Pool Pump					
New Supply		M/Winch		G/Box+Motor		Lum Motor		Assessor:			
Spindle Pump		Cen Pump		Slipring		Fan Unit		Disassemble:		Tested:	
Mandatory Work								Strip:		Connected:	
Sand-Blast and Primer								Rewound:		Spray:	
Dismantle and Clean								Brushes			
Mechanical & Electrical Assessment								Brake			
Dynamically Balance								Other			
Fit new Bearing Labour only								Other Parts			
Re-assemble & Paint								Grease Cover DE Internal			
Performance Test								Grease Cover DE External			
De Bearing Metric / Imperial								Grease Cover NDE Internal			
NDE Bearing Metric / Imperial								Grease Cover NDE External			
De Seal								Bearing Cap NDE			
NDE Seal								Bearing Cap DE			
Mechanical Seal								Flange Endshield (either DE or NDE)			
Bolts & Nuts								Grease Flinger			
Terminal Box Gasket								Terminal Box Cover			
Stator & Rotor								Terminal Box			
Stator - 2P/4P/6P/8P								Terminal Block			
Rotor - 2P/4P/6P/8P								Terminal Box Plate (slide Plates)			
Supply & fit New leads 3 off (Excl Varnish & Bake)								Cooling Fan Outer (Plastic) (External)			
Supply & fit new leads 6 off (Excl Varnish & Bake)								Cooling Fan Outer (Aluminium) (External)			
Varnish & Bake - Single Dip Method (Mandatory)								Cooling Fan Inner (Aluminium) (Internal)			
Varnish & Bake - Double Dip Method (Mandatory)								Locknut/Washer/Plate			
Stator Core								Washer			
Rotor Core								Plate			
Rotor Bars								Key (Fan)			
Shaft								Key (Drive)			
Mechanical/Engineering								Casing Screen			
DE Endshield								Fit Grease pipe Comp (incl adapter & nipples)			
NDE Endshield								Replace Cable Gland			
DE Endshield Housing								Replace Eyebolt (Cast-Iron)			
NDE Endshield Housing								Pinion			
Rotor Shaft Journal DE (Oil Seal, Fan & Bearing)								Gear			
Rotor Shaft Journal NDE (Oil, Fan & Bearing)								Pulley			
Stator Casing								Coupling			
Keyway								Impellor			
Cooling Screen								Cable			
Fan Cowl								Plug			
Foot Mountings								Cap			
Flange Mountings								Switch			
Brush Holder								Circlips			
Slipring								Wave Washer NDE / DE			
PLEASE NOTE: EVERY LINE ENTRY MUST BE CHECKED AND COMPLETED								Core Test			
								Additional Efficiency Test			
Marking Codes											
-		N/A									
✓		In Order									
x		Repair/New									